

## SAFETRACK CRACK SEALING SYSTEMS FOR HIGHWAYS

### SAFETRACK OVERBANDING SYSTEM

This HAPAS Certificate Product Sheet<sup>(1)</sup> is issued by the British Board of Agrément (BBA), supported by the Highways Agency (HA) (acting on behalf of the Overseeing Organisations of the Department for Transport; Transport Scotland; the Welsh Assembly Government and the Department for Regional Development, Northern Ireland), the Association of Directors of Environment, Economy, Planning and Transport (ADEPT), the Local Government Technical Advisers' Group and industry bodies. HAPAS Certificate Product Sheets are normally each subject to a review every three years.  
(1) Hereinafter referred to as 'Certificate'.

This Certificate relates to the Safetrack Overbanding System, a bitumen-free, cold liquid-applied, fast-curing, thermosetting resin overbanding system, used to seal and repair cracks, fretted joints, reinstatement joints and slots in non-porous bituminous and concrete highway surfaces.

#### CERTIFICATION INCLUDES:

- factors relating to compliance with HAPAS requirements
- factors relating to compliance with Regulations where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.



#### KEY FACTORS ASSESSED

**Performance** — the system meets the relevant requirements for overband crack-sealing systems of the *Guidelines Document for the Assessment and Certification of Crack Sealing Systems for Highways* (see section 6).

**Durability** — the system can be used to repair cracks, fretted joints, reinstatement joints and slots in both longitudinal and transverse directions of the carriageway with a minimum life expectancy of five years (see section 8).

The BBA has awarded this Certificate to the company named above for the system described herein. This system has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément



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Chief Executive

Originally certificated on 13 July 2010

*The BBA is a UKAS accredited certification body — Number 113. The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at [www.bbacerts.co.uk](http://www.bbacerts.co.uk)*

*Readers are advised to check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA direct.*

# Requirements

In the opinion of the BBA, the Safetrack Overbanding System, when assessed in accordance with the *Guidelines Document for the Assessment and Certification of Crack Sealing Systems for Highways*, and applied to a suitable non-porous bituminous or concrete highway in accordance with the provisions of this Certificate, will meet the relevant performance requirements.

## Regulations

### Construction (Design and Management) Regulations 2007

### Construction (Design and Management) Regulations (Northern Ireland) 2007

Information in this Certificate may assist the client, CDM co-ordinator, designer and contractors to address their obligations under these Regulations.

See section: 3 *Delivery and site handling* (3.1, 3.3, 3.5 and 3.6) of this Certificate.

## Technical Specification

### 1 Description

1.1 The Safetrack Overbanding System comprises a bitumen-free, cold liquid-applied, fast-curing thermosetting resin, formulated with fillers and other additives. When applied to the road surface, the resin component is broadcast with a nominal 1 mm graded aggregate to meet skid resistance requirements, and contains skid-resistant aggregates throughout to ensure that skid resistance is retained throughout its life. The binder is thermosetting and has greater resistance to softening and spreading compared with thermoplastic materials.

1.2 Approved aggregates include granite, basalt and calcined bauxite.

### 2 Manufacture

2.1 The resin component of the system is manufactured by typical batch blending processes.

2.2 As part of the assessment and ongoing surveillance of product quality, the BBA has:

- agreed with the manufacturer the quality control procedures and product testing to be undertaken
- assessed and agreed the quality control operated over batches of incoming materials
- monitored the production process and verified that it is in accordance with the documented process
- evaluated the process for management of nonconformities
- checked that equipment has been properly tested and calibrated
- undertaken to carry out the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.

2.3 The management system of Stirling Lloyd Polychem Ltd has been assessed and registered as meeting the requirements of BS EN ISO 9001 : 2008 by BVQI (Certificate 20778).

### 3 Delivery and site handling

3.1 The Safetrack Overbanding resin component can be supplied as a ready-mixed slurry with filler incorporated or as separate resin and filler components. The products are available in pack sizes ranging from 1 kg to 1000 kg.

3.2 Each container is marked with the Certificate holder's name, product name and the appropriate hazard and risk/safety information.

3.3 The components must be stored in tightly-sealed containers under cool and dry conditions protected from sources of ignition. Packs must be protected from direct sunlight and storage temperature must not exceed 25°C.

3.4 If stored correctly in unopened containers in accordance with the Certificate holder's instructions, the products will have a storage life of at least 12 months from the date of manufacture.

3.5 The system components are classified under *The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (CHIP4)/Classification, Labelling and Packaging of Substances and Mixtures (CLP Regulation) 2009* and bear the appropriate hazard warning label. The flashpoints and classification of the components are given in Table 1.

Table 1 Flashpoint and hazard classification of components

| Product                 | Flashpoint (°C) | Classification             |
|-------------------------|-----------------|----------------------------|
| Slurry <sup>(1)</sup>   | 26              | Flammable, Irritant        |
| Resin <sup>(1)</sup>    | 21              | Highly flammable, Irritant |
| Catalyst <sup>(2)</sup> | N/A             | Oxidising, Irritant        |

(1) These components must be stored in accordance with *The Dangerous Substances and Explosive Atmospheres Regulations 2002*.

(2) The catalyst will be subject to a self-accelerating decomposition temperature. The Certificate holder must be consulted for details.

3.6 Material Safety Data Sheets must be maintained on site and referred to before use, to ensure the safe handling of the products.

## Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on the Safetrack Overbanding System.

## Design Considerations

### 4 Use

4.1 The Safetrack Overbanding System is satisfactory for use as an overbanding and sealing system for the repair of cracks, fretted joints, reinstatement joints or slots<sup>(1)</sup> up to 5 mm wide in non-porous bituminous<sup>(2)</sup>, highway surfaces with texture depths not exceeding 2 mm, or on concrete highway surfaces.

- (1) For the purposes of this Certificate a 'slot' is defined as a prepared routed section in the highway to take cables etc. Where the system is likely to come into contact with cables, the compatibility must be confirmed with the Certificate holder.
- (2) For the purposes of this Certificate, non-porous bituminous highway surfaces are impermeable and include hot-rolled asphalt, asphalt concrete, mastic asphalt and thin surfacing systems.

4.2 The system is applied as a band up to 40 mm wide directly over the crack or joint before being blinded with a nominal 1 mm aggregate.

### 5 Practicability of installation

The system must be installed by a competent highways contractor experienced with this type of product.

### 6 Performance

The results of laboratory performance tests carried out on the system complied with the requirements of the Guidelines Document for an Overbanding System (see section 13, Table 2 *Laboratory performance tests on the system*). This includes the minimum initial and investigatory skid resistance values of 60 and 50 respectively.

### 7 Maintenance

Installations must be periodically inspected as part of a planned maintenance programme and, if necessary, repaired as described in section 12.

### 8 Durability

8.1 The system can be used to seal and repair cracks in both longitudinal and transverse directions of the carriageway, with a minimum expected life of five years.

8.2 Where cracks have penetrated substantially through the pavement depth owing to structural failure, resulting in significant movement under traffic, an expectation of life cannot be predicted. Where pavements are structurally sound with cracking confined to the surfacing layer or layers, and these remain bonded to the road-base, the five year minimum life should be achieved.

8.3 The most severe wear from trafficking (primarily by heavy goods vehicles) occurs within the wheel track zones, approximately between 0.5 m and 1.1 m and between 2.55 m and 3.15 m from the centre of the nearside lane markings for each traffic lane. In the wheel track zones, the expected minimum life is unlikely to be exceeded. Conversely, for cracks outside the wheel track zones, provided the pavement surface is otherwise sound the expected minimum life in terms of skid and deformation resistance is likely to be exceeded.

8.4 The most onerous conditions occur typically during the summer months on heavily-trafficked, exposed carriageways with significant gradients in cuttings and on the surface of the pavements carried by elevated structures. In these situations, surface temperatures can approach or even exceed 50°C. Should surface temperatures exceed this figure for prolonged periods (such as in an exceptionally hot summer), the expected minimum life of the product in the wheel track zone may not be attained.

## 9 General

9.1 Installation of the Safetrack Overbanding System must be conducted in accordance with the Certificate holder's Installation Method Statement and this Certificate.

9.2 Traffic Management should be in accordance with the latest issue of the Department for Transport *Traffic Signs Manual*, Chapter 8, or as agreed between the purchaser and installer.

9.3 The ambient and road surface temperatures are recorded at the start and, if the weather is variable, during the installation process. Installation must only be carried out if the road surface temperature is above 0°C. The system must not be used during periods of continuous or heavy rain (see section 10.3).

9.4 The areas to which the system is to be applied must be clearly defined by the client prior to commencement of work on site.

## 10 Preparation of the road surface

10.1 The existing surface must be prepared using a stiff brush to remove all dirt, standing water and loose material.

10.2 Alternatively, oil-free compressed air may be used to remove debris from, and to dry, the defect to be repaired.

10.3 The area must be dry before application which can be achieved with suitable drying equipment, with low heat but high air flow being preferred.

## 11 Application

### Slurry version

11.1 A draw box or similar is required to apply the product. Application is carried out to suit the width of the defect being sealed, maximum 5 mm wide, and to produce a band up to 40 mm wide.

11.2 The slurry material must be thoroughly stirred prior to use or splitting.

11.3 The catalyst is added and mixed thoroughly until homogeneous.

11.4 The mixed material is immediately poured into the draw box and pulled over the surface to fill the crack and produce an even band of material.

11.5 Before the material starts to gel, it must be completely blinded with dry aggregate.

11.6 Once cured, the area is swept clean of any loose aggregate before the site is re-opened to traffic.

11.7 The coverage rate will vary dependent on the crack size and surface texture, but is typically 7 linear metres per kg using a 40 mm draw box with a surface texture depth of 0.5 mm. Aggregate overscatter is typically 2 kg per square metre.

### Resin and filler version

11.8 A draw box or similar is required to apply the product. Application is carried out to suit the width of the defect being sealed, maximum 5 mm wide, and to produce a band up to 40 mm wide.

11.9 The catalyst is mixed into the resin prior to mixing in the fillers.

11.10 The mixed material is immediately poured into the draw box and pulled over the surface to fill the crack and produce an even band of material.

11.11 Before the material starts to gel, it must be completely blinded with dry aggregate.

11.12 Once cured, the area is swept clean of any loose aggregate before the site is re-opened to traffic.

11.13 The coverage rate will vary dependent on the crack size and surface texture but is typically 7 linear metres per kg using a 40 mm draw box with a surface texture depth of 0.5 mm. Aggregate overscatter is typically 2 kg per square metre.

### Material for machine application

11.14 The product can be formulated to be applied by machine, using appropriate proportioning and mixing devices, to give continuous delivery to a draw box fitted to a vehicle to suit the width of the defect being sealed, maximum 5 mm wide, and to produce a band up to 40 mm wide.

11.15 Mixing equipment must be approved by the Certificate holder and subject to a defined calibration schedule to ensure that the components are mixed in the correct proportions defined by the Certificate holder. The draw box must be manoeuvrable to ensure that the defect is centrally placed beneath the overbanding.

11.16 Before the material starts to gel, it must be completely blinded with dry aggregate. Aggregate may be applied by machine or manually.

11.17 Once cured, the area is swept clean of any loose aggregate before the site is re-opened to traffic.

11.18 The coverage rate will vary dependent on the crack size and surface texture but is typically 7 linear metres per kg using a 40 mm draw box with a surface texture depth of 0.5 mm. Aggregate overscatter is typically 2 kg per square metre.

## 12 Repair

12.1 Should the product become worn over the long term, the surface can be reinstated by re-application of new material over the existing. Removal of the existing system is not required if it remains well adhered to the substrate, as the material will bond to itself after any period of time so can be over-coated.

12.2 The existing material and adjacent road surface must be clean, dry and free from any contamination that may affect the adhesion of the fresh material. If uncertain, bond tests must be carried out to ensure that adequate adhesion can be achieved.

12.3 Worn, damaged or incorrectly-installed material need only be removed if it is debonded from the substrate or contaminated so that freshly applied material will not bond satisfactorily.

12.4 Material that is satisfactorily bonded can be repaired by over-coating with fresh material and finished in accordance with the relevant clauses of section 11.

12.5 Debonded material must be trimmed back to sound material and the new material butted up to and lapped onto the adjacent material.

12.6 The finished repair must be checked to ensure that it does not stand too proud of the adjacent road surface.

## Technical Investigations

### 13 Tests

13.1 Laboratory performance tests were carried out on the Safetrack Overbanding System in accordance with the requirements of the Guidelines Document for overbanding crack sealing systems. The results were satisfactory.

13.2 Characterisation tests including infra-red analysis and tensile strength/elongation of the binder component were carried out.

13.3 The tests and requirements are given in Table 2.

Table 2 Laboratory performance tests on the system

| Test                                                 | Requirement <sup>(1)</sup> | Method <sup>(2)</sup>      |
|------------------------------------------------------|----------------------------|----------------------------|
| Skid resistance value (SRV)                          |                            |                            |
| initial                                              | ≥60                        | Appendix A, Method 1       |
| retention                                            | ≥50                        | Appendix A, Method 3       |
| Tensile bond (N·mm <sup>-2</sup> ) <sup>(4)</sup>    |                            | TRL Report 176, Appendix J |
| control                                              | ≥0.5                       |                            |
| heat aged <sup>(5)</sup>                             | ≥60% of control value      |                            |
| Wheel tracking                                       |                            | Appendix A, Method 2       |
| spread after wheel tracking (mm) <sup>(3)</sup>      | 0.9                        |                            |
| deformation after wheel tracking (mm) <sup>(3)</sup> | 0.3                        |                            |

(1) Requirements as defined in the *Guidelines Document for the Assessment and Certification of Crack Sealing Systems for Highways*.

(2) Test methods are defined in the *Guidelines Document for the Assessment and Certification of Crack Sealing Systems for Highways*.

(3) Conducted after the wheel tracking at 60°C.

(4) Conducted on both asphalt and concrete substrates.

(5) Heat aged 28 days at 70 ±2°C.

### 14 Investigations

14.1 An installation trial was carried out to assess the practicability of the installation in accordance with an agreed method statement.

14.2 A user/specifier survey and visits to existing sites were carried out to assess the system's performance and durability.

14.3 The intercoat adhesion between new and aged systems was assessed and found acceptable for the purpose of repairs.

14.4 The installation of machine mixed and applied material was assessed and found suitable.

14.5 The manufacturing process was evaluated, including the methods adopted for quality control, and details were obtained of the quality and composition of materials used.

## Bibliography

BS EN ISO 9001 : 2008 *Quality management systems — Requirements*

TRL Report 176 : 1997 *Laboratory tests on high-friction surfaces for highways*

*Guidelines Document for the Assessment and Certification of Crack Sealing Systems for Highways — General principles*

## 15 Conditions

15.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page — no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document — it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

15.2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

15.3 This Certificate will remain valid for an unlimited period provided that the product/system and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

15.4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

15.5 In issuing this Certificate, the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- actual installations of the product/system, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product/system is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product/system, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to CE marking.

15.6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.